TO ALL MAPLE (EXCEPT HMI-5043N) OPERATORS INTERFACE RS232 PORT

CTS 8
RTS 7
Rx 2
Tx 5
Con 3
CASE

BE-9S CONNECTOR (ECK00781)
BACKSHELL (ECK01021)

ECX00474

SOLDER/ENSEMBLE CL/CP/ML/MP
FLYING LEADS
TIN LEADS

#22 RED
#22 BLK
#22 CLEAR

Tx
Rx
Con

N.C.
CUT FLUSH AND COVER WITH HEATSHRINK
LABEL WITH EA01161

LENGTH IN DECIMETERS

CUT JACKET OF EACH END OF CABLE BACK 1 1/4".

SHIELD TERMINATION

WRAP 2" COPPER FOIL (1,000) OVER GROUNDED SHELL & Braid Wire

APPROPRIATE ISOLATION SUPPLIED V/BACKSHELL

FOLD BACK SHIELD, IF FOIL. FOLD SUCH THAT THE SOLDER Part IS OUTSIDE

IF FOIL, SHIELDBACK & LAY SHIELD Braid Wire ON FOIL.

LABEL INFORMATION

P/N C23012-10
W/N XXXXXX/X
Dwg: 630B2301-2 REV x

TYPE 2 LABEL-E1A113
XX = CABLE LENGTH IN DECIMETERS

QTY.: 1 WORK ORDER:

CUSTOMER NAME: XXXXXXXX
ORDER NUMBER: ########
APPROVED BY: XXX
RELEASE DATE: ########

QTY: 1 WORK ORDER: __________
CUSTOMER NAME: XXXXXXXX
ORDER NUMBER: ########
APPROVED BY: XXX
RELEASE DATE: ########

630B2301-2 REV-
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