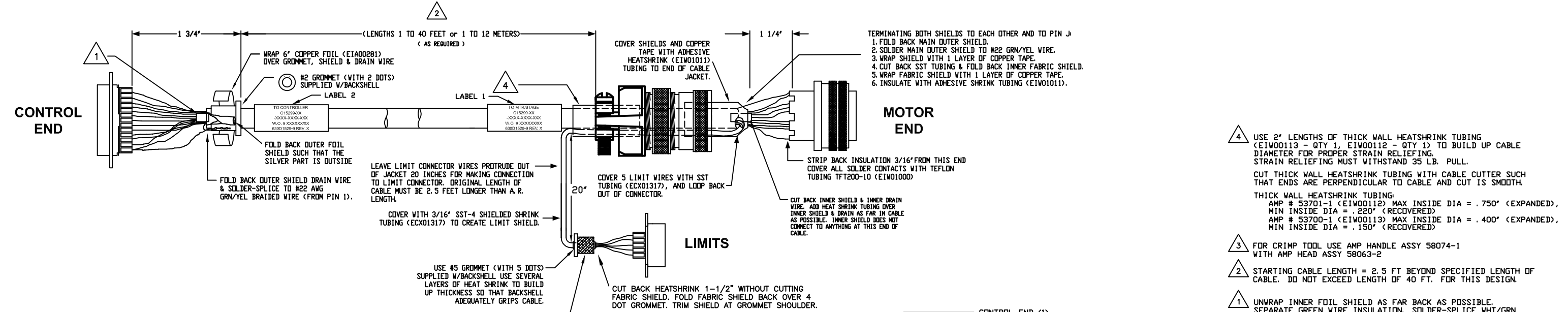
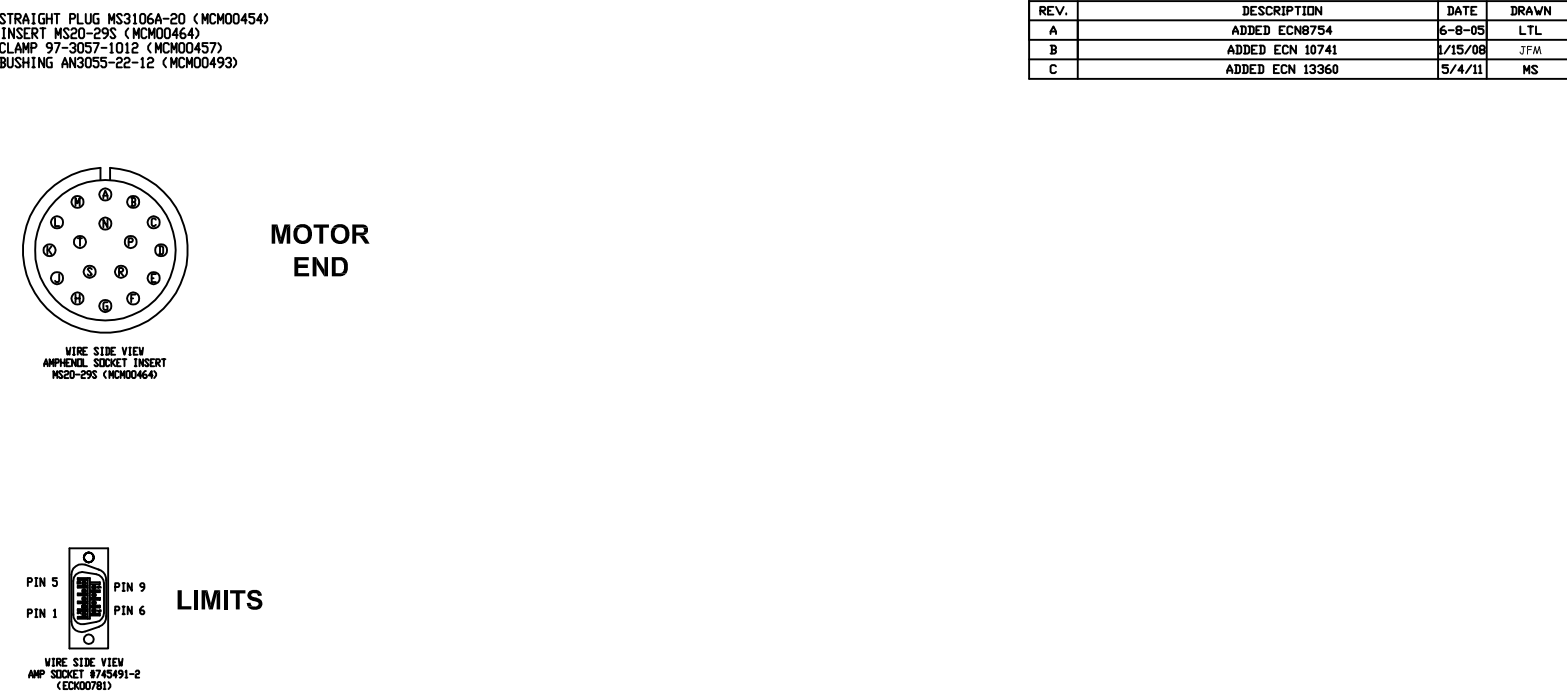
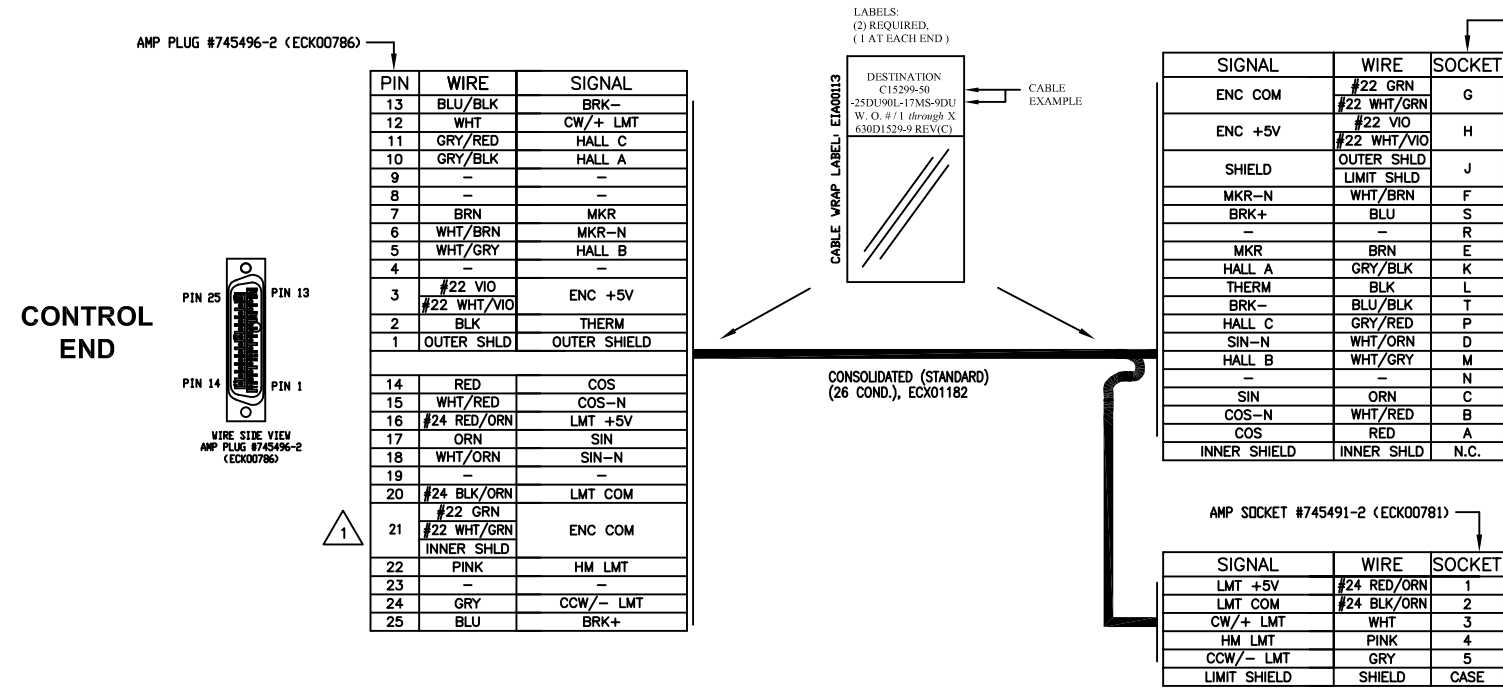
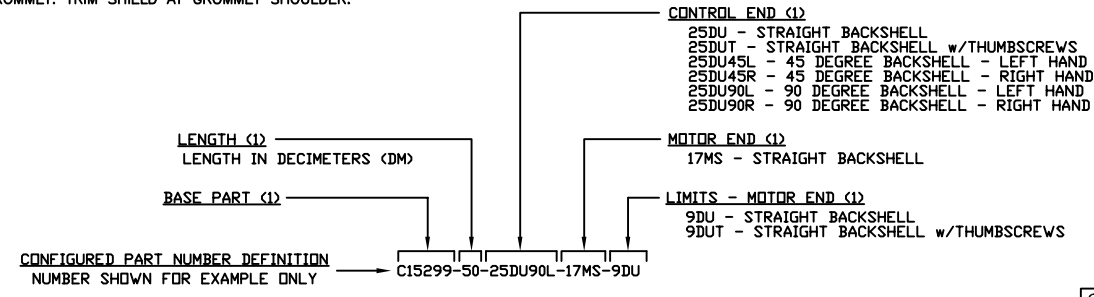


REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN
A	ADDED ECN8754	6-8-05	LTL
B	ADDED ECN 10741	1/15/08	JFM
C	ADDED ECN 13360	5/4/11	MS



CONFIGURED CABLE PROCEDURE:

- LOCATE THE SHOP TRAVELLER FOR CABLE TO BE MANUFACTURED.
- USING SHOP TRAVELLER AND TERMINATION CHART AT RIGHT:
 - DETERMINE 'CONTROL END' TERMINATION.
 - DETERMINE 'MOTOR END' TERMINATION.
 - DETERMINE 'LIMITS' TERMINATION.
- USING THE ABOVE INFORMATION, MANUFACTURE CABLE WITH APPROPRIATE TERMINATIONS.
- LABEL CABLE WITH CONFIGURED PART NUMBER, FOLLOWING THE 'CONFIGURED PART NUMBER DEFINITION' SHOWN AT RIGHT.



TERMINATION CHART

Part Number	Description	View
9DU	STRAIGHT BACKSHELL (ECK01021)	VIEW LOOKING INTO CONTACT SIDE OF CABLE CONNECTOR
9DUT	STRAIGHT BACKSHELL (ECK01021) (2) THUMBSCREWS (ECK01247)	VIEW LOOKING INTO CONTACT SIDE OF CABLE CONNECTOR
25DU90L	90 DEGREE BACKSHELL (ECK01370) LEFT HANDED	VIEW LOOKING INTO CONTACT SIDE OF CABLE CONNECTOR
25DU90R	90 DEGREE BACKSHELL (ECK01370) RIGHT HANDED	VIEW LOOKING INTO CONTACT SIDE OF CABLE CONNECTOR
25DU45L	45 DEGREE BACKSHELL (ECK01070) LEFT HANDED	VIEW LOOKING INTO CONTACT SIDE OF CABLE CONNECTOR
25DU45R	45 DEGREE BACKSHELL (ECK01070) RIGHT HANDED	VIEW LOOKING INTO CONTACT SIDE OF CABLE CONNECTOR
25DU	STRAIGHT BACKSHELL (ECK00656) (2) THUMBSCREWS (ECK01247)	VIEW LOOKING INTO CONTACT SIDE OF CABLE CONNECTOR
25DUT	STRAIGHT BACKSHELL (ECK00656) (2) THUMBSCREWS (ECK01247)	VIEW LOOKING INTO CONTACT SIDE OF CABLE CONNECTOR

QTY: 1
 WORK ORDER NUMBER: #####
 CUSTOMER NAME: XXXXXXXX
 ORDER NUMBER: #####
 APPROVED BY: XXX RELEASE DATE: #####
 FILENAME: ##### 630D1529-9C1 C15299 Cable.Dwg

PROPRIETARY INFORMATION
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AEROTECH, INC. 101 Zeta Drive
 Pittsburgh, PA, 15238
 (412)963-7470
 www.aerotech.com

CONFIGURED BRUSHLESS FEEDBACK CABLE
 CABLE: BL FB-25DU-17MS 9DU-MAX120DM

TOLERANCES ON FRACTIONS	DECIMALS	ANGLES
0 TO 6 ± 1/32	.XX ± .01	± 0-30°
OVER 6 ± 1/16	.XXX ± .005	

RMS FINISH	EXCEPT AS NOTED
DRAWN	EJB 3/22/05
CHECKED	JLD 3/22/05
APPD.	JLD 3/22/05

PART CODE	SIZE	REV.
C15299	D	C

SCALE NTS FILE NAME 630D1529-9C1.DWG SHEET 1 OF 1