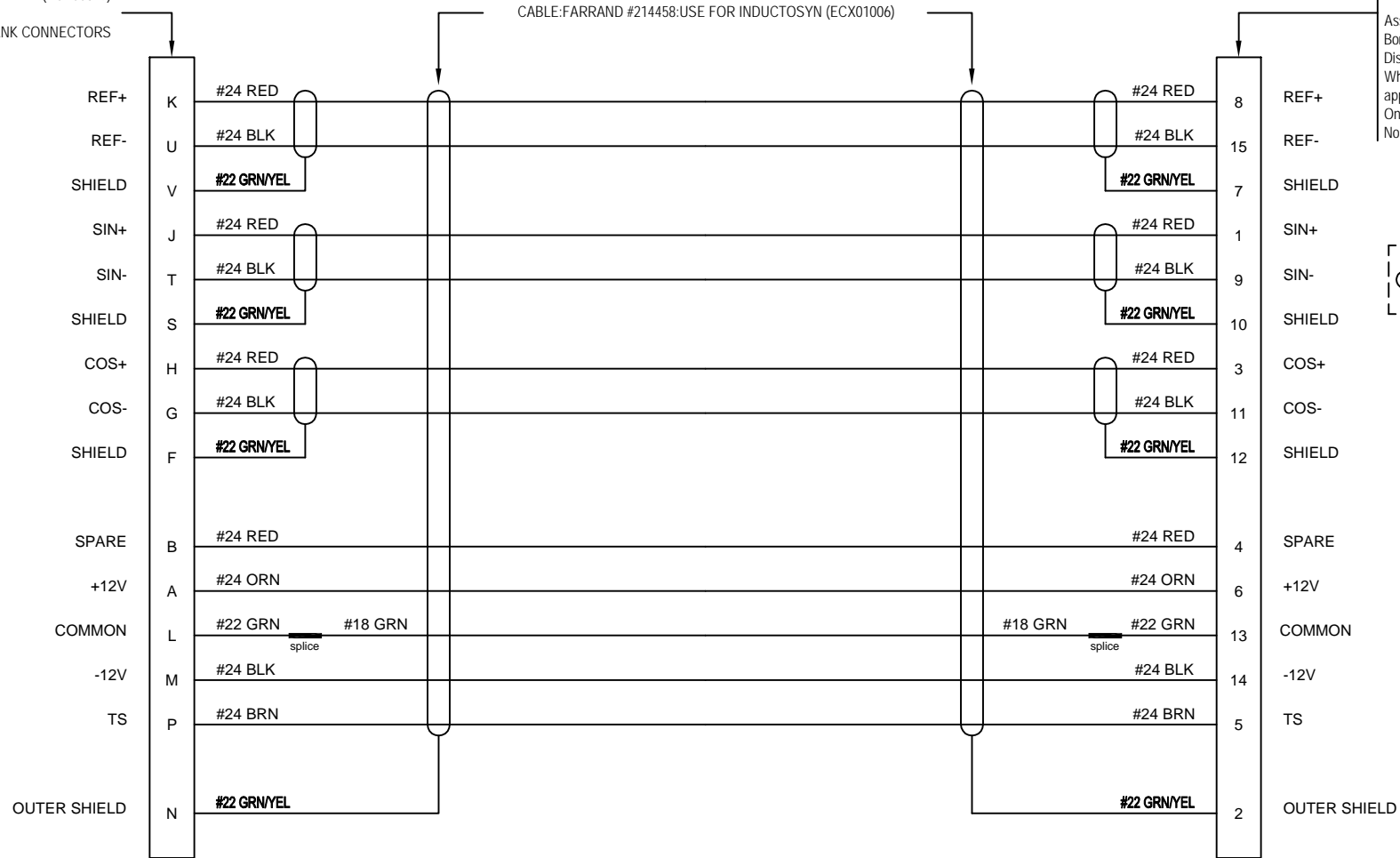
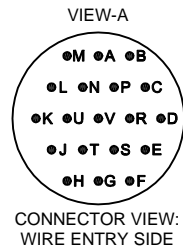


REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN
A	ADDED THERMAL SWITCH INFO.	3/12/94	JAB
B	ECN7928	5/11/04	JAB

CONNECTOR 19 PIN FEMALE L14JF19S6NA BURNDY (ECK00619)
 POPULATE ALL UNUSED CONTACT POINTS WITH BLANK CONNECTORS

CABLE:FARRAND #214458:USE FOR INDUCTOSYN (ECX01006)

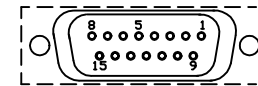


DA15P SOLDER-CUP CONNECTOR (ECK00100)
 DA15 METALIZED PLASTIC BACK SHELL (ECK01022)

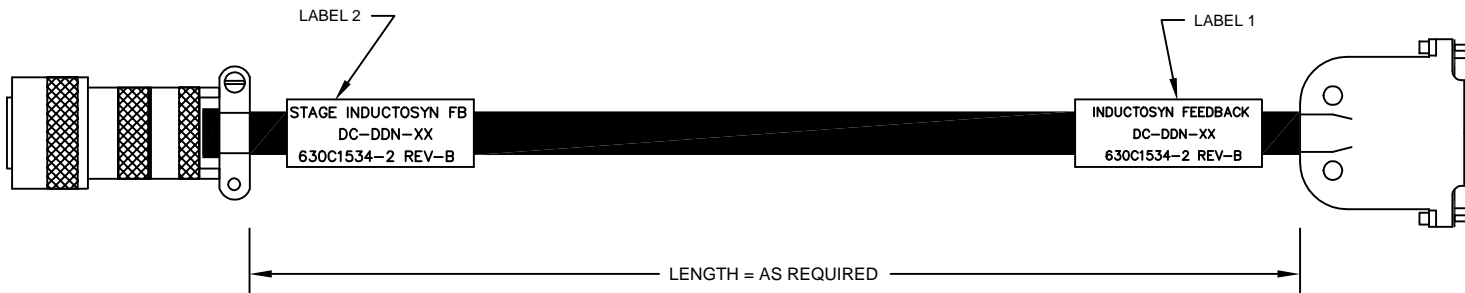
BACK SHELL ASSEMBLY NOTE!
 DUE TO THE THICKNESS ON THE ECX01006 CABLE, THE DA15 BACK SHELL MUST BE MODIFIED AS FOLLOWS:

Assemble empty back shell.
 Bore out the cable entry hole with .4531 in. drill bit.
 Disassemble back shell and clean thoroughly.
 When preparing the cable for connectivity with the DA15P connector apply 1.5 in. black shrink tubing to end of cable.
 Once DA15P connector has been wired, install the DA15 backshell.
 No rubber grommets are required for the back shell cable grip.

VIEW-B



CONNECTOR VIEW:
 WIRE ENTRY SIDE



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FRACTIONS	DECIMALS	ANGLES
0 TO 6 3/32	.XX ±01	± 0-30'
OVER 6 1/16	.XXX ±005	

INDUCTOSYN FEEDBACK CABLE DC-DDN

RMS FINISH EXCEPT AS NOTED

DRAWN	JAB	5/11/04
CHECKED	AGS	5/11/04
APPD.	AGS	5/11/04

PART CODE	SIZE	REV.
DC-DDN-XX	C	B
630C1534-2		
SCALE	FILE NAME	SHEET
~	630C1534-2B1.DWG	