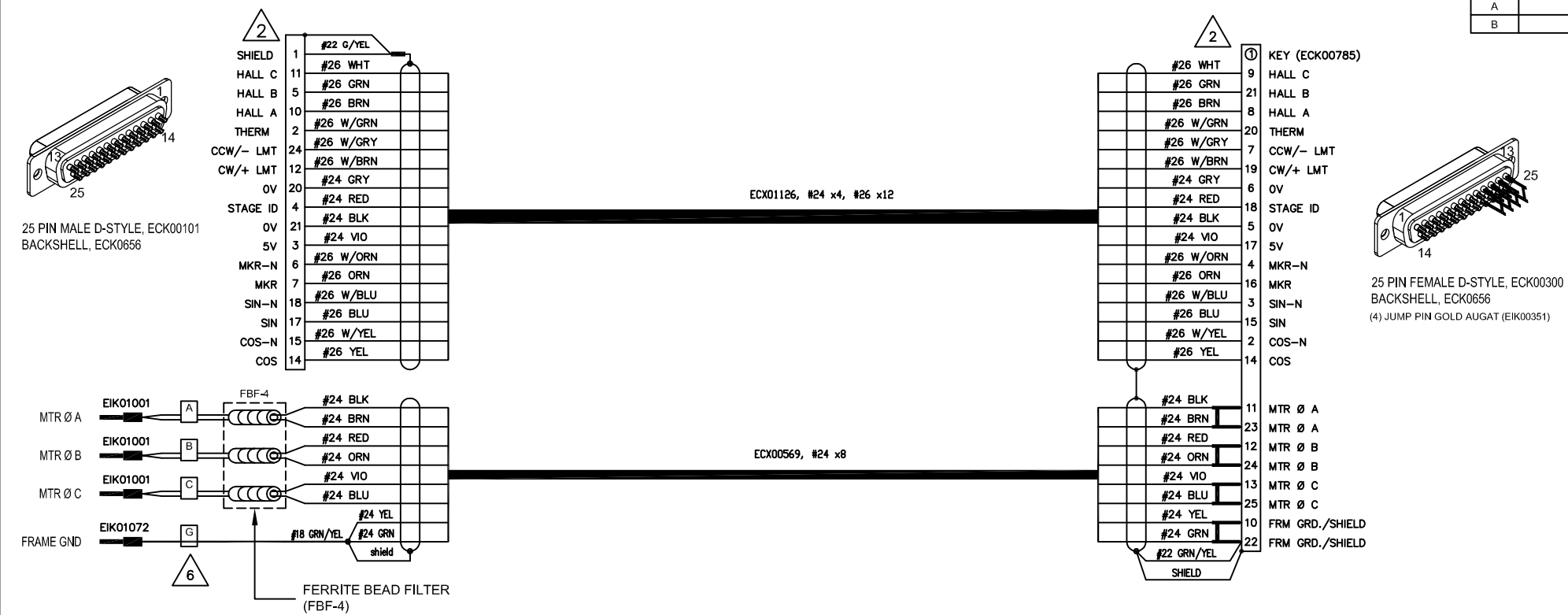
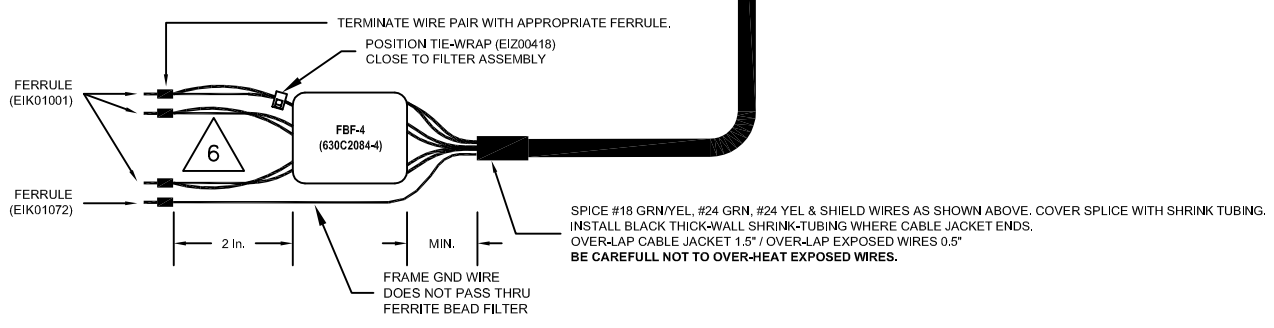
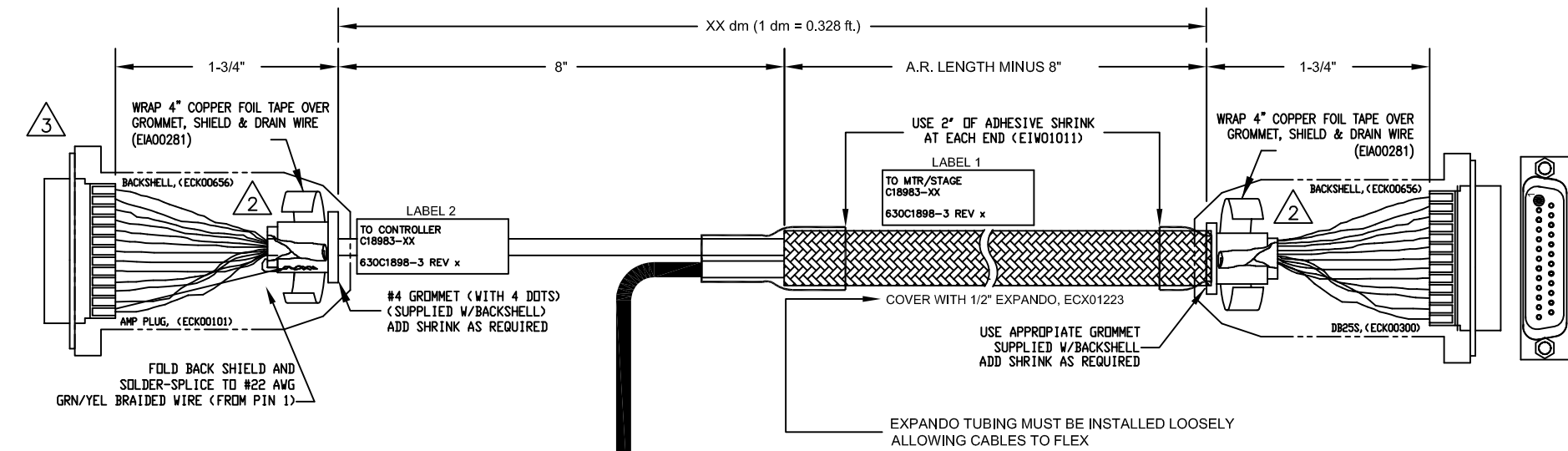


REVISIONS				
REV.	ZONE	DESCRIPTION	DATE	DRAWN
A		ECN13569	9/7/11	EJB
B		ADDED ECN 16032	8/29/14	JFM



- ⑥ APPLY LABELS TO WIRES IDENTIFYING THE MOTOR "A", "B", "C", & GROUND LEADS USE LABEL FILE: 630C1898-301.LAB
- ② APPLY SHRINK TUBING TO ALL WIRE/SOLDER-CUP JOINTS. CARE MUST BE TAKEN NOT TO OVER-HEAT THE WIRES DURING SOLDERING AND THE APPLICATION OF THE SHRINK TUBING. SHRINK TUBING IS TO INSULATE ADJACENT CONTACTS AND PROVIDE STRIAN RELIEF FOR THE INDIVIDUAL WIRES.
- ① STARTING CABLE LENGTH SHOULD BE 6 IN LONGER THAN TOTAL LENGTH OF CABLE.



INSTALL KEY (ECK00785) IS TO BE INSERTED INTO PIN 1. EPOXY INTO PLACE.

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TOLERANCES ON FRACTIONS 0 TO 6 #/32 DECIMALS .XX ±0.1 ANGLES 0-30° ±0.30° OVER 6 #1/16 .XXX ±0.05			C18983-XX HIGH-FLEX FEEDBACK & BRUSHLESS MOTOR CABLE CABLE: BL MTR & FB-25DU-FLB-25DU-HF-50DM MAX		
RMS FINISH	✓	EXCEPT AS NOTED	PART CODE	SIZE	REV.
DRAWN	10/28/05	JAB	C18983-xx	C	B
CHECKED	10/28/05	AGS	SCALE	FILE NAME	SHEET
APPD.	10/28/05	AGS	NTS	630C1898-3B1.DWG	1 OF 1