(6) FERRULES 26 AWG
    (R90100)

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TERMINATE LEADS WITH
    FERRULES (R90100)

APPLY THICK WALL SLEEVE TUBING TO
    CABLE JACKET TERMINATION AND
    "SHEILD TO FRAME" GROUND PINE

APPLY WIRE TERMINAL LABELS AS SHOWN
    REFERENCE BRAIDED MARKING SLEEVES,
    C60311X

POSITION WIRE "SHEILD TO FRAME" (O.012"
    PLUS)

THREE SETS BLACK, ONE SET GRIS/PHEL

1. OUT A SET OF 26 AWG MATCHING WIRE COLORS APPROX 9 FT.
2. STRIP WIRE ENDS 1.5 INCHES, CRIMP TERMINALS AND TIN.
3. STRIP WIRE TO APPROX 6 INCHES AND THEN STRIP INSULATION.
4. SOLDER WIRE ENDS TO JAW AWG WIRE FROM CABLE
5. SLIDE HEAT SHRINK OVER SOCKETS AND SHRINK
6. INSERT SOCKETS INTO CONNECTOR

C21152-XX
BL MTR-FLB-25D-5ARMS-HF70-MAX450DM
(BRUSHLESS MOTOR CABLE WITH FLYING LEAD/DEAD-ENDED INTERFACE)