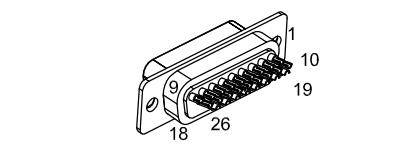


REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN
A	INITIAL REV.	03/19	AFORREST

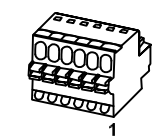


26 PIN HD-STYLE MALE (ECK01259)  
BACKSHELL WITH SCREWLOCKS (ECK01022)

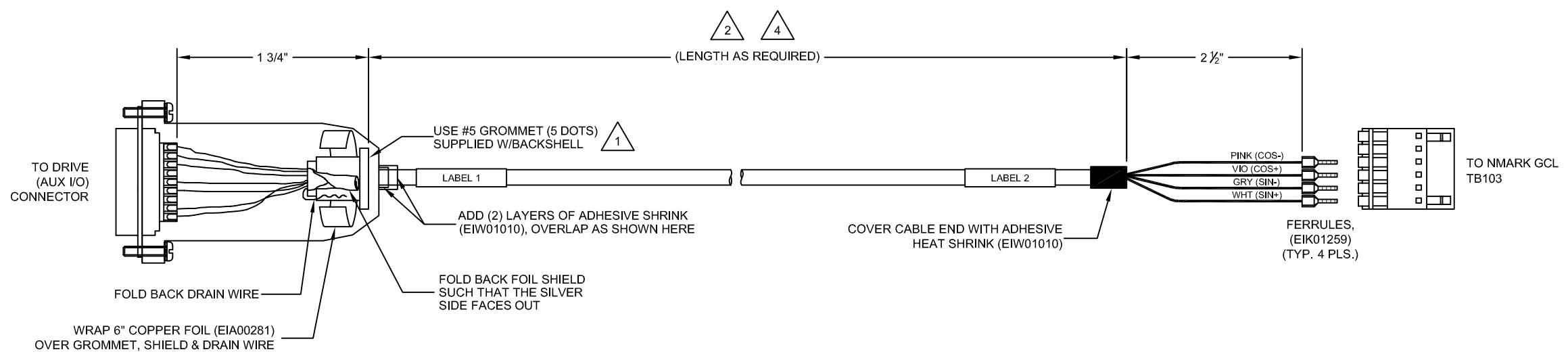
PIN	WIRE	SIGNAL
BACKSHELL	DRAIN WIRE	SHIELD
-	-	-
10	VIO	AUX COS +
11	PINK	AUX COS -
1	WHT	AUX SIN +
2	GRY	AUX SIN -
-	-	-
-	-	-

5 COND. #24 AWG (ECX01279)  
UNUSED WIRES: GRN

SIGNAL	WIRE	TB103
-	-	6
-	-	5
COS -	PINK	4
COS +	VIO	3
SIN -	GRY	2
SIN +	WHT	1

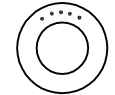


6 PIN TERMINAL BLOCK (ECK02405)



NOTES:

1 USE #5 GROMMET (AS SHOWN BELOW) WHICH IS SUPPLIED W/BACKSHELL



6 USE THE FOLLOWING FOR CABLE TOLERANCES

METRIC		IMPERIAL ENGLISH	
<0.3m	+25mm	<1ft	+1in
0.3m - 1.5m	+50mm	1ft - 5ft	+2in
1.5m - 3m	+100mm	5ft - 10ft	+4in
3m - 7.5m	+150mm	10ft - 25ft	+6in
>7.5m	+5%/0%	>25ft	+5%/0%

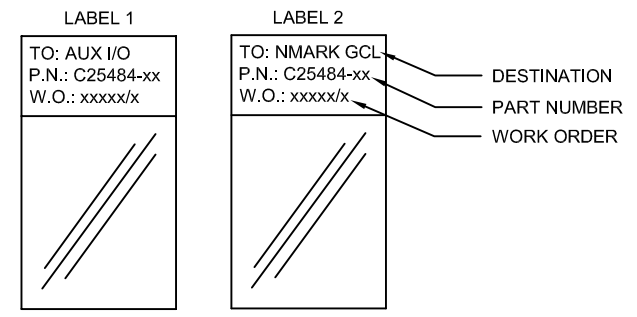
2 STARTING CABLE LENGTH = 6" LONGER THAN REQUIRED LENGTH.

3 SOLDER CONNECTION. COVER WITH HEATSHRINK (EIW00100) AFTER SOLDERING WIRE TO PIN.

4 CABLE LENGTH CAUTION, CABLE LENGTHS (XX) ARE IN DECIMETERS  
EXAMPLE: C25484-3  
3 = 3 DECIMETERS (300mm) = 1 FT. (11.81")

5 FERRULE CRIMP TOOL: USE PHOENIX CONTACT CRIMPER "CRIMPFOX 6T-F"

7 CABLE WRAP LABELS: EIA00113



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TOLERANCES ON FRACTIONS DECIMALS ANGLES  
0 TO 6 1/32 .XX ±01 ± 0-30'  
OVER 6 ±1/16 .XXX ±005

**CABLE:  
ENC-26HD-6TS-MAX120DM  
ADAPTOR: AUX I/O TO NMARK GCL**

RMS FINISH  EXCEPT AS NOTED

DRAWN	AF	03/2019
CHECKED	ZGK	03/2019
APPD.	JFM	03/2019

PART CODE	SIZE	REV.
C25484	C	A
SCALE NTS		FILE NAME 630C2548-4SHT1.Dwg
SHEET 1 OF 1		