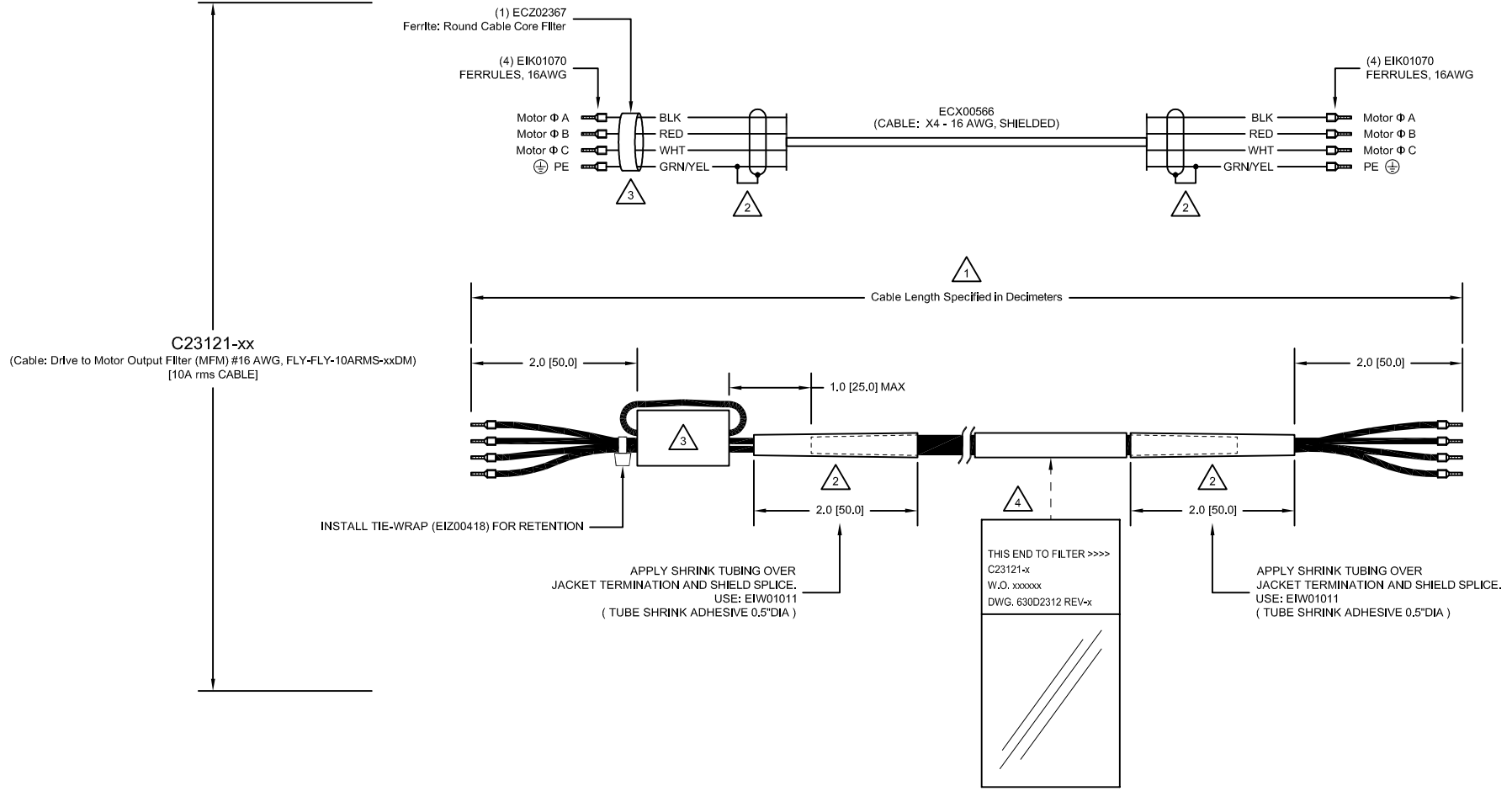
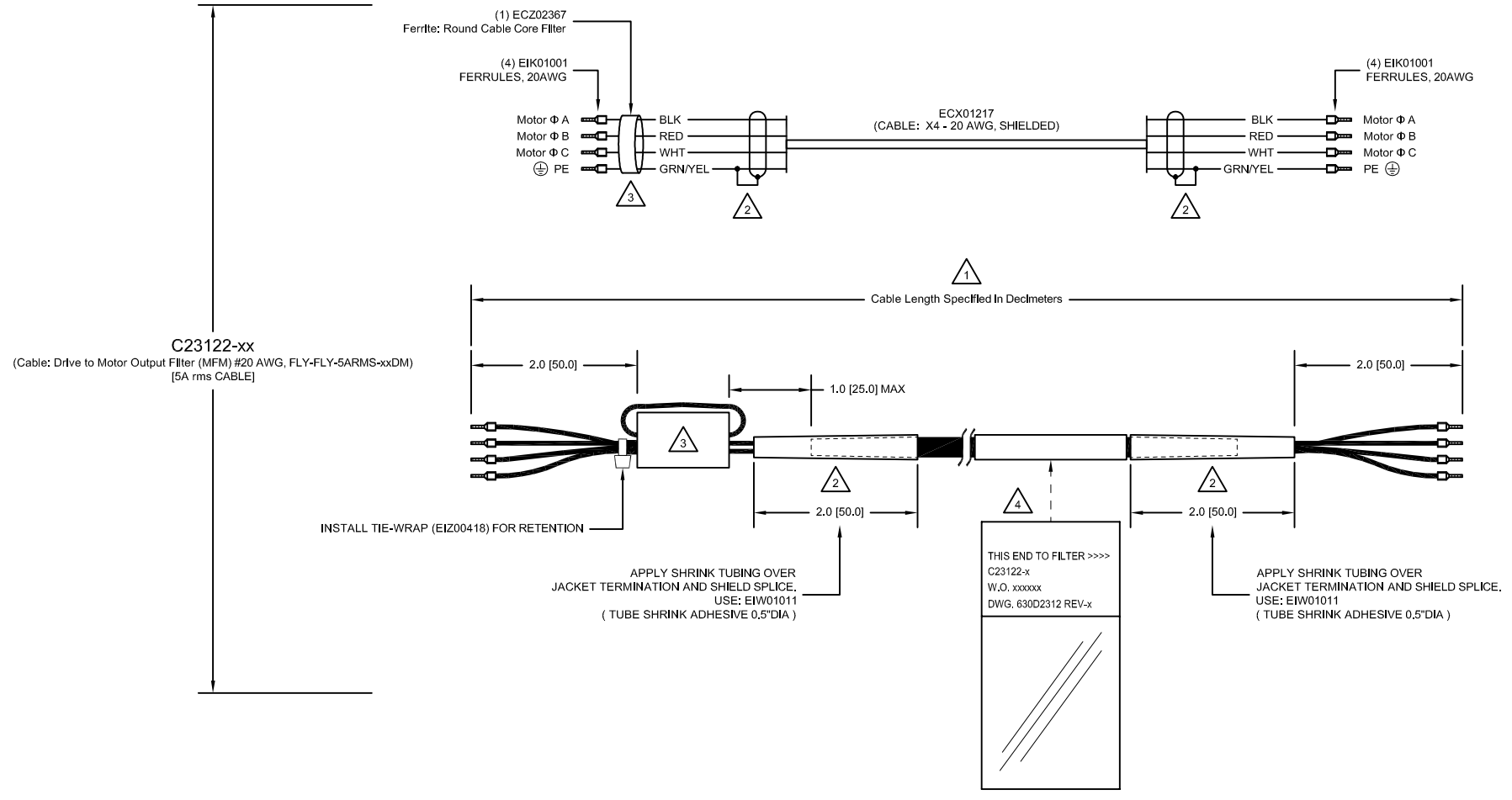


REVISIONS				
REV.	ZONE	DESCRIPTION	DATE	DRAWN
A		ECN 12648	JFM	12/5/2014
B		ECO 000 1012	JAB	4/4/2018



- 1 CABLE STARTING LENGTH
 - ▶ 12.0" [305,0 mm] BEYOND SPECIFIED LENGTH.
 - ▶ ON THE "FILTER" END OF CABLE, STRIP OUTER JACKET BACK 9.0" [229 mm] TO START CABLE DEVELOPMENT.
- 2 MOTOR CABLE SHIELD TERMINATION
 - SEPARATE GRN/YEL INSULATION AS SHOWN, EXPOSING BARE WIRE SOLDER, COVER WITH HEATSHRINK
 - INNER JACKET
 - OUTER JACKET
 - TWIST AS MUCH BRAIDED SHIELD THAT IS POSSIBLE TOGETHER THEN WRAP AND SPLICE SHIELD AROUND EXPOSED GRN/YEL WIRE. COVER SPLICE WITH HEAT SHRINK (EIW00104)
 - BRAIDED SHIELD
- 3 FERRITE ROUND CABLE CORE FILTER
 - ▶ LOOP ALL MOTOR CABLE WIRES THROUGH CABLE CORE FILTER ONCE.
 - ▶ PULL WIRE LOOP WIRES TIGHT AROUND FILTER AND SECURE WITH A TIE-WRAP AS ILLUSTRATED.
- 4 CABLE MODEL LABEL
 - ▶ EIA00113 (LAB: BLANK CABLE WRAP)
 - ▶ APPLY TEXT AS SHOWN



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TOLERANCES ON FRACTIONS DECIMALS ANGLES 0 TO 6 ±.032 .XX ±.01 ± 0-30' OVER 6 ±.1/16 .XXX ±.005		C23121-xx / C23122-xx MOTOR OUTPUT FILTER CABLE WIRING & ASSEMBLY	
RMS FINISH		EXCEPT AS NOTED	
DRAWN	JAB	4/4/2018	PART CODE
CHECKED	JFM	4/4/2018	C23121-xx / C23122-xx
APPD.	JAB	4/4/2018	SCALE NTS
			FILE NAME 630D2312.dwg
			SHEET 1 of 1
			SIZE D
			630D2312
			REV. B