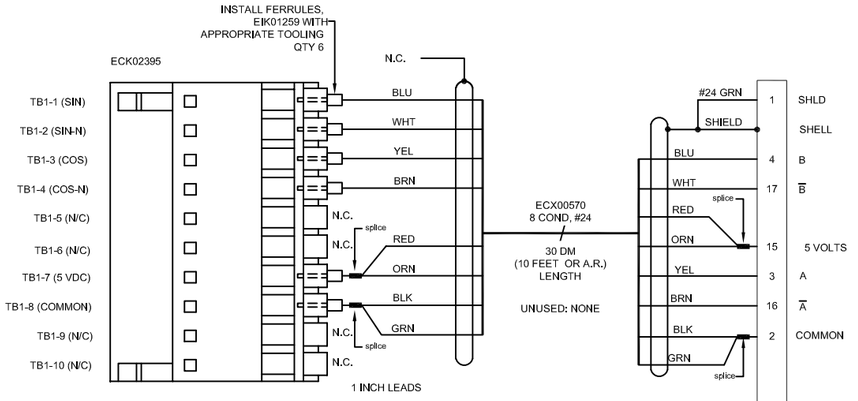
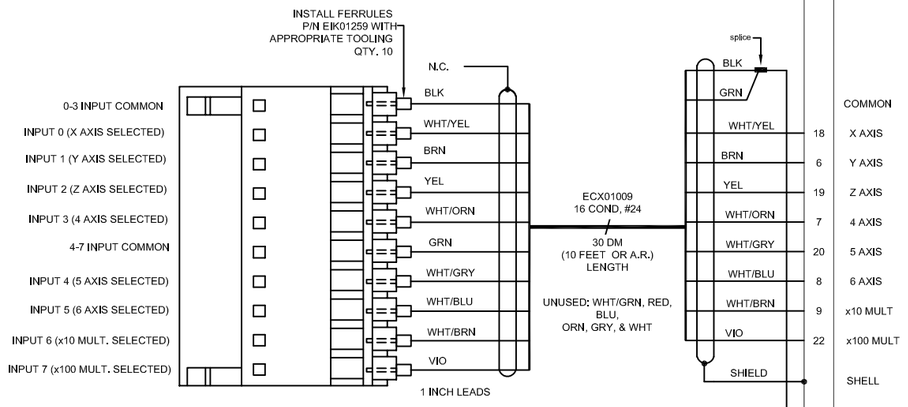
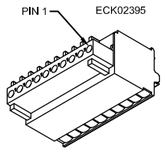
REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN

TO
BB-MP MODULE
TB1

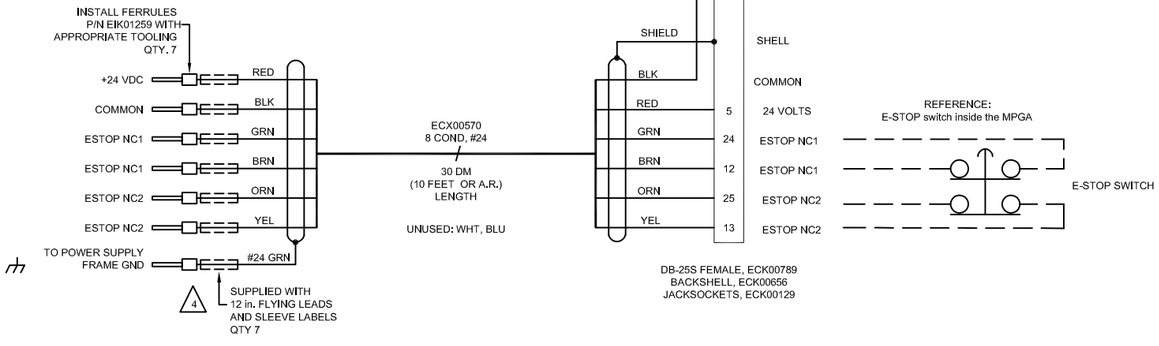


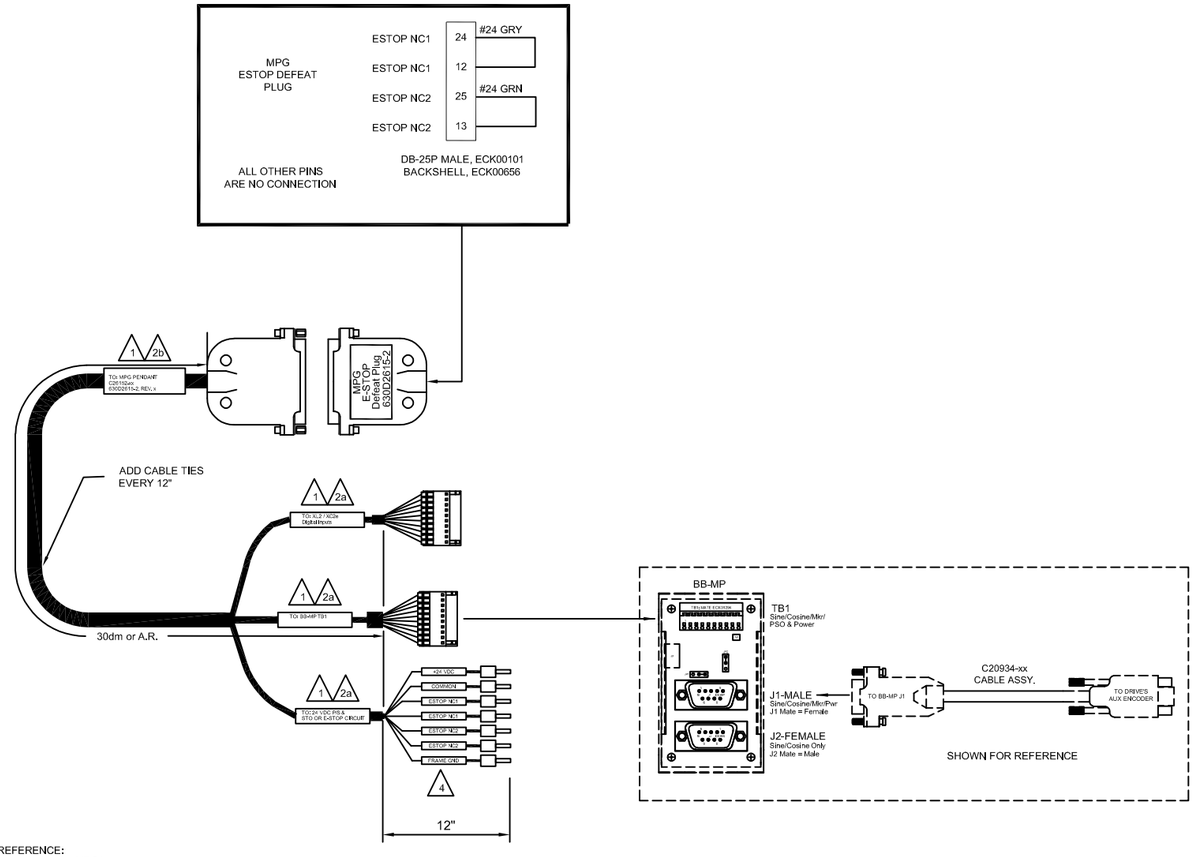




TO
XL2 / XC2e
Digital Inputs

TO POWER SUPPLY
(OPT. BRAKE24-2)
AND
STO OR E-STOP RELAY





1 ADD HEATSHRINK OVER END OF CABLE BUNDLE (3 PLS.)

2 a.) PSPT-375-175-WT WIRE MARKING SLEEVE, 0.67", EIA01305
b.) PSPT-500-175-WT WIRE MARKING SLEEVE, 0.87", EIA01219

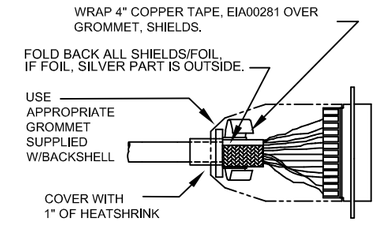
3 ADD EIA01583 LABEL TO E-STOP CONNECTOR

4 WIRE SLEEVES
INTENTIFY EACH WIRE, COM, ESTOP NCI, ETC.
USE LABEL SLEEVE, EIA01161.

5 D-SUB CONNECTIONS

INSULATE ALL D-SUB SOLDER CONNECTIONS WITH HEATSHRINK, TYPICALLY:
#24 AWG, EIW00100; #22 AWG, EIW00101

6 SHIELD TERMINATION



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(412)963-7470
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MPG HANDWHEEL TO XL2 / XC2E VIA BB-MP CABLE

RMS FINISH		EXCEPT AS NOTED
DRAWN	JFM	9/8/2020
CHECKED	AGS	9/8/2020
APPD.	AGS	9/8/2020

PART CODE	SIZE		REV.
C26152	D	630D2615-2	-

SCALE NTS | FILE NAME 630D2615-2.Dwg | SHEET 1 OF 1